





DLV7000/8000 Series Non-CE



Features

100 / 115 V AC Direct Transformerless Precision Miniature Screw Type

- · A built-in controller model saves space and facilitates layout change
- · High repetitive torque accuracy
- Available with lever type (DLV7000 series) for each screw alignment and push to start type (DLV8000 series) for rapid screw tightening
- The high-speed type (DLV7031/8031) available at 1200 min⁻¹ for improving work efficiency (100 V AC only)

S	pecificat	tions		Stan	dard		High S	Speed	
	Model 100 V AC Input		DLV7020-EMN	DLV7030-EMN	DLV8020-EMN	DLV8030-EMN	DLV7031-EMN	DLV8031-EMN	
_		115 V AC Input	DLV7020-FME*1	DLV7030-FME*1	DLV8020-FME*1	DLV8030-FME*1			
Electric	Starting Met	hod	Leve	r Start	Push t	o Start	Lever Start	Push to Start	
Ĭ <u>≅</u> .	Torque Adjus	stment			Step	oless			
	Torque	(Nm [lbf·in])	0.05 - 0.55 [0.4 - 4.9]	0.3 - 1.1 [2.7 - 9.7]	0.1 - 0.55 [0.9 - 4.9]	0.3 - 1.1 [2.7 - 8.9]	0.3 - 1.0	[2.7 - 8.9]	
Screwdriver	Free Speed	(min ⁻¹)	900	650	900	650	12	00	
l₫	Power Consu	umption (W)		Appro	ox. 25		Approx. 30		
₹	Screw Size	Machine Screw	1.0 - 3.0	2.0 - 3.5	1.0 - 3.0	2.0 - 3.5	2.0	3.0	
"	(mm)	Tapping Screw	1.2 - 2.6	2.0 - 3.0	1.2 - 2.6	1.2 - 2.6 2.0 - 3.0		- 3.0	
	Mass	(g [lbs])	400	[0.88]	410	0.90]	400 [0.88]	410 [0.90]	
Bit Type	5.	3.5	Plug Shape	00	*1: These mod	els are made to order.			

Standard Accessories

Model		DLV7020 / 8020	DLV7030 / 8030 / 7031 / 8031
Bit NK4D	No.0 × 2.5 × 44	1	-
	No.1 × 3 × 44	-	1
	No.1 × 4 × 44	1	
	No.2 × 4 × 44	-	1
Cuenoneio	n Dail		1

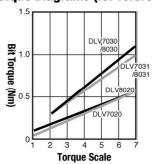
Optional Accessories



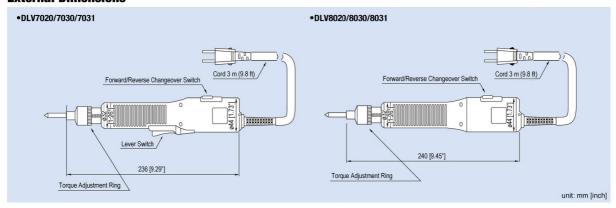
This minimizes tampering or accidental turning of the torque adjustment ring once the torque is set.

Torque Adjustment Ring Cover DLW5300 (TD00332)

Torque Diagrams (for reference)



External Dimensions











DLV7100/7200/8100/8200 Series Non-CE



Features

Long Time Selling, Reliable, and High Performance

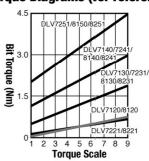
- Transformerless space saving model built in automatic stop circuit
- Combination of unique clutch mechanism and automatic stop circuit maintains high repetitive torque accuracy
- The lever start type DLV7100 / 7200 series is suited for temporarily tightening screws and tightening screws set at angles
- The DLV8100 / 8200 series is push to start type for continuous screw tightening
- The high speed type DLV7200 / 8200 series enhances working efficiency
- The high torque type DLV7251 / 8150 / 8251 series is equipped with a grip, which is useful for tightening big screws like 6 mm machine screws

CH	ooifi	cations															
2h	Cill	Cations		Standard			High Spee	d	High Torque		Standard		High Torque		High Speed	i	High Torque
		Bit Shank: Hex. 5 mm (0.2")	DLV7120- FJE	DLV7130- FJE	DLV7140- FJE	DLV7221- FJE	FJE	DLV7241- FJE		DLV8120- FJE	DLV8130- FJE	DLV8140- FJE	DLV8150- FJE	DLV8221- FJE	DLV8231- FJE	FJE	
		Bit Shank: Hex. 6.35 mm (1/4")	DLV7120- FKE	DLV7130- FKE	DLV7140- FKE	DLV7221- FKE	DLV7231- FKE	DLV7241- FKE	DLV7251- FKE	DLV8120- FKE	DLV8130- FKE	DLV8140- FKE	FKE	DLV8221- FKE	DLV8231- FKE	DLV8241- FKE	DLV8251- FKE
₽	Starting	Method				Lever Start							Push t	o Start			
Electric	Input Vo	ltage							115	V AC, 50/6	0 Hz						
	Torque A	Adjustment								Stepless							
Sci	Torque	(Nm)	0.35 - 0.70	0.5 - 1.7	1.2 - 3.0	0.35 - 0.70	0.5 - 1.7	1.2 - 3.0	2.0 - 4.5	0.35 - 0.70	0.5 - 1.7	1.2 - 3.0	2.0 - 4.5	0.35 - 0.70	0.5 - 1.7	1.2 - 3.0	2.0 - 4.5
Screw		[lbf·in]	[3.10 - 6.20]	[4.4 - 15.1]	[10.6 - 26.6]	[3.10 - 6.20]	[4.4 - 15.1]	[10.6 - 26.6]	[17.7 - 39.8]	[3.10 - 6.20]	[4.4 - 15.1]	[10.6 - 26.6]	[17.7 - 39.8]	[3.10 - 6.20]	[4.4 - 15.1]	[10.6 - 26.6]	[17.7 - 39.8]
driver	Free Spe	eed (min ⁻¹)	900	900	600	1800	1800	1100	700	900	900	600	400	1800	1800	1100	700
er	Power C	Consumption (W)		Approx. 35			Appro	x. 45			Approx. 35				Approx. 45		
	Screw S	ize Machine Screw	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0
	(m	nm) Tapping Screw	2.6 - 3.0	2.3 - 3.5	3.5 - 4.0	2.6 - 3.0	2.3 - 3.5	3.0 - 4.0	4.5 - 5.0	2.6 - 3.0	2.3 - 3.5	3.5 - 4.0	4.5 - 5.0	2.6 - 3.0	2.3 - 3.5	3.0 - 4.0	4.0 - 5.0
	Mass	(g [lbs])			700	[1.54]			890 [1.96]		690 [1.52]		890 [1.96]		690 [1.52]		890 [1.96]
Bit		For FJE			For FKI	Ē	T	Asia				* All mod	dels of FJ	E / FKE s	eries are	made to	order.
t Type (mm)	90	14	5.	20	23		Plug Shape			00	3						

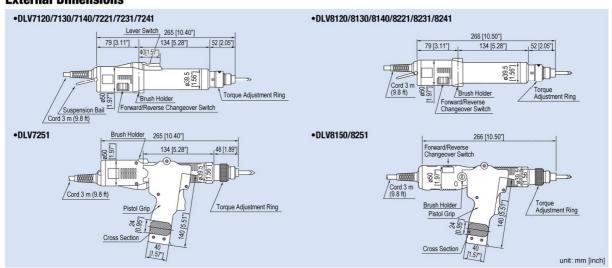
Standard Accessories

Mod	el	FJE	FKE except DLV7251 / 8150 / 8251-FKE	DLV7251 / 8150 / 8251-FKE
Bit	NK31 No.1 × 6 × 70	1	-	1-
	NK31 No.2 × 6 × 70	1	-	1-
	NK31 No.1 × 7 × 75		1	
	NK35 No.2 × 7 × 75	-	1	1
	NK35 No.3 × 7 × 50		-	1
Pisto	ol Grip (DLW2300)	•	1	1
Spar	e Carbon Brush		2	
Connection Cord			1	
Suspension Bail			1	

Torque Diagrams (for reference)



External Dimensions









DLV7104/8104/8204 Series Non-CE



Features

The most popular models have been redesigned

- Equipped with bit grounding mechanism
- · Long-life cam is utilized
- The clear plastic torque adjustment ring cover minimizes unintentional tampering of the preset torque
- The changeover switch enables operators to change forward/reverse rotation with a single hand
- The ergonomically designed grip can be held tightly to resist against tightening reaction force, resulting in reduced operator fatigue

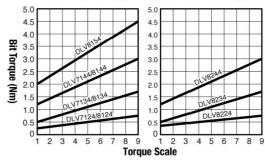
CH	ecifica	tions										
Эþ	CUIICA	เเบเเอ			Stan	dard			High Torque		High Speed	
	Model	Plug Shape: USA	DLV7124- MKE	DLV7134- MKE	DLV7144- MKE	DLV8124- MKE	DLV8134- MKE	DLV8144- MKE	DLV8154- MKE	DLV8224- MKE	DLV8234- MKE	DLV8244- MKE
		Plug Shape: UK	DLV7124- MKH	DLV7134- MKH	DLV7144- MKH	DLV8124- MKH	DLV8134- MKH	DLV8144- MKH	DLV8154- MKH	DLV8224- MKH	DLV8234- MKH	DLV8244- MKH
l _m l	Starting Met	thod		Lever Start					Push to Start			
lectric	Input Voltag	e					230 V AC	, 50/60 Hz				
E.	Torque Adju	stment					Step	oless				
	Torque	(Nm)	0.25 - 0.75	0.5 - 1.7	1.2 - 3.0	0.25 - 0.75	0.5 - 1.7	1.2 - 3.0	2.0 - 4.5	0.35 - 0.7	0.5 - 1.7	1.2 - 3.0
Screwdriver		[lbf·in]	[2.2 - 6.6]	[4.4 - 15.1]	[10.6 - 26.6]	[2.2 - 6.6]	[4.4 - 15.1]	[10.6 - 26.6]	[17.7 - 39.8]	[3.1 - 6.2]	[4.4 - 15.1]	[10.6 - 26.6]
νd	Free Speed (min ⁻¹)		9	00	600	91	00	600	400	2000	1800	1100
ΪÝ	Power Cons	umption (W)		35				45				
۳	Screw Size	Machine Screw	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0
	(mm)	Tapping Screw	2.3 - 3.0	2.3 - 3.5	3.0 - 4.0	2.3 - 3.0	2.3 - 3.5	3.0 - 4.0	4.5 - 5.0	2.3 - 3.0	2.3 - 3.5	3.0 - 4.0
	Mass	(g [lbs])		720 [1.59]			710 [1.57]		910 [2.01]		710 [1.57]	
П			-		For MKE		For MKH					
Bit Type		23	Plug Shape	USA		UK						
Ш	Diagna son	toot up for E mm	unit: mm									

Please contact us for 5 mm bit type.

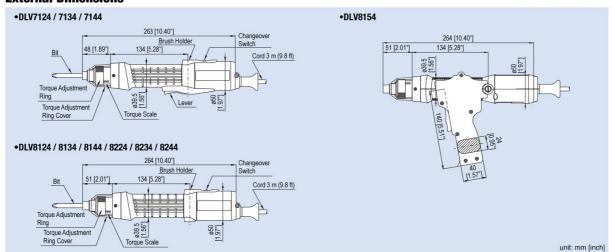
Standard Accessories

Model		MKE/MKH	8154-MKE/MKH	
Bit NK35	No.1 × 7 × 75	1	-	
	No.2 × 7 × 75	1	1	
	No.3 × 7 × 50	-	1	
Spare Car	bon Brush		2	
Suspensi	on Bail	1		

Torque Diagrams (for reference)



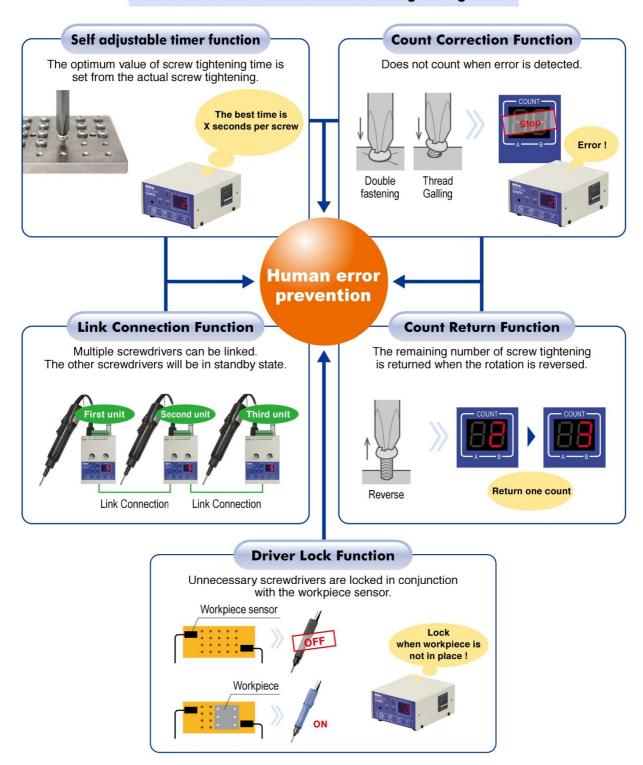
External Dimensions



Screw Fastening Counter Series

Prevents human error with various functions. * Special models available on request

The error is detected based on the set tightening time.



Screw Fastening Counter

DLR5640-WN

- Functions of the controller and counter are integrated into a single unit.
- Equipped with Linear Start Function that gradually increases the rotation speed at start.
- · Universal power input for use anywhere in the world.



DLR5040A-WE

- · Compact and lightweight model.
- A wide range of SPC screwdriver types are available.

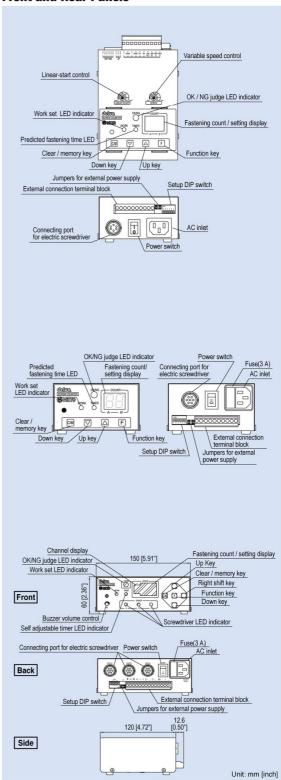


DLR5340-WE

- Three dedicated screwdrivers can be connected.
- Eight kinds of screw fastening conditions can be stored in internal memory.



Front and Rear Panels



Function List

	Self adjusting timer function	Count correct function	Link connection function	Count return function	Driver lock function	Number of connecting ports
DLR5640-WN	•	•	•	•	•	1
DLR5040A-WE	•	•	•	•	•	1
DLR5340-WE	•	•		•	•	3

DLR5640-WN Non-CE

Screw Fastening Counter



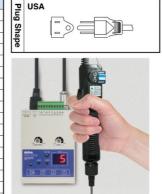
Features

The self-adjustable timer function automatically assesses the time required to complete fastening each screw and reflects it on the judging time setting

- Ideally suited for the assembly lines of vehicles and electrical equipment requiring reliable screw fastening
- The controller receives signals from electric screwdrivers to provide highly reliable screw fastening control
- · Functions of the controller and counter are integrated into a single unit
- Count Return Function: When a screw is loosened, a reverse signal output from the electric screwdriver reverses the count by one
- The self-adjustable timer function automatically assesses the time required to complete tightening each screw and reflects it on the judging time setting
- The Count Correction Function does not count elevated screws or double fastening as fastening errors
- External Count Function: To be available to various assembling jobs, the DLR5640 enables counting of two kinds of parts (up to 9 counts each) in addition to the screw tightening counting. These kinds of counting can be used together.
- Link Connection Function: You can build up a simple sequential screw tightening system by connecting the DLR5640 screw tightening counters in series without using any external controller such as a programmable controller
- Driver Lock Function prevents unexpected start of screwdrivers
- · Desktop or wall-hung installation is available
- Input voltage range from 100 V AC to 240 V AC is acceptable in any part of the world

Specifications

Specifications	
Model	DLR5640-WN
Count	1 - 99
Counting Method	Count-up / Count-down
Count Correction Function	Count normal fastening only
Self Adjustable Timer Setting	0.01 to 0.99 sec.
Work Detection Function	Yes (1 terminal) / No
External Count Input	2 terminals (PARTS A / PARTS B)
Work Installation Timer Setting	0 to 9.5 sec.
OK Output Timer Setting	0 to 9.5 sec.
NG Alarm	ON(1) / ON(2) / OFF
OK Buzzer	ON(1) / ON(2) / ON(3) / OFF
Count Return Function	ON / OFF
NG Judge Timing	WORK SET / DRIVER ON
Automatic / Manual OK Judge	AUTO / MANUAL
Screwdriver Lock Function	ON / OFF
Multiple Link	Up to 10 counters can be connected.
External Inputs on Terminal Block	SENSOR / RESET / LINK-IN / PARTS A / PARTS B
External Outputs on Terminal Block	OK / NG / LINK-OUT
Parameter Memory	Parameters stored in internal nonvolatile memory
Screwdriver Control	SPEED / LINEAR START
Input Voltage	100 - 240 V AC, 50/60 Hz
Screwdriver Power Supply	33 V DC, 1.5 A
External Dimensions (mm [inch])	W101 x D140 x H57 [W3.98" x D5.51" x H2.24"]
Mass (g [lbs])	800 [1.76]
Accessories	2 m Power cord with USA plug Suspension bail (2 pcs.)



Example of use together with a sensor available in the market



The example of installation

LINK Function (Commom to DLR5040A & DLR5640)

When counters are connected and activated in the screw fastening sequence as shown below, all screwdrivers are on standby except the first one in the sequence. Only when the first screw fastening is finished, can the next screwdriver change from standby to ready. When the last fastening in the sequence is finished, the first screwdriver is once again ready and the sequence can be repeated again.

N.B. Up to 10 screwdriver/counter sets can be connected to the LINK.



Screwdrivers designed for DLR5640-WN Non-CE

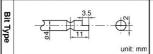






Specifications

Model		DLV7410A-SPC	DLV7410HA-SPC	DLV7420A-SPC	DLV7321-SPC	DLV7331-SPC		
Starting Metho	d			Lever Start				
Torque Adjustn	nent			Stepless				
Torque	(Nm [lbf·in])	0.02 - 0.2	[0.2 - 1.8]	0.15 - 0.4 [1.3 - 3.5]	0.1 - 0.5 [1.9 - 4.4]	0.3 - 1.2 [2.7 - 10.6]		
Free Speed	(min ⁻¹)	500 - 750	700 - 1000	450 - 600	300 - 1000	200 - 700		
Power Consum	ption (W)		Approx. 10	Approx. 35				
Screw Size	Machine Screw	1.0	- 2.3	1.6 - 2.6	1.0 - 3.0	2.0 - 3.5		
(mm)	Tapping Screw	1.0	- 2.0	1.4 - 2.3 1.2 - 2.6 2.0 - 3				
Electrostatic Co	ountermeasure		Complied with EN100015-1					
Mass	(g [lbs])	230 [0.51] 350 [0.77]						
Cord Length (m)		1.5 (with connector)						
Grounding Bit Feature			Equipped as standard					



Combinations with Electric Screwdrivers

Screwdriver Model	Connection	Remarks
DLV7410A / 7410HA / 7420A-SPC	The cord comes with screwdriver	0 1: (-1:
DLV7321 / 7331-SPC	Direct connection to power source	Screwdriver for the screw fastening counter only
DLV7410A / 7410HA / 7420A / 7419A / 7419HA / 7429A-BMN	Optional conversion cord (TD02925 DLW9072)	General-purpose screwdriver *1

*1: The Count Return Function is not available.

Optional Accessories



DLR5040A-WE Non-CE



Specifications

opoonioations	
Model	DLR5040A-WE
Count	1 - 99
Counting Method	Count-up / Count-down
Count Correction Function	Count normal fastening only
Self Adjustable Timer Setting	0.01 to 0.99 sec.
Work Detection Function	Yes (1 terminal) / No
External Count Input	2 terminals (PARTS A / PARTS B)
Work Installation Timer Setting	0 to 9.5 sec.
OK Output Timer Setting	0 to 9.5 sec.
NG Alarm	ON(1) / ON(2) / OFF
OK Buzzer	ON(1) / ON(2) / ON(3) / OFF
Count Return Function	ON / OFF
NG Judge Timing	WORK SET / DRIVER ON
Automatic / Manual OK Judge	AUTO / MANUAL
Screwdriver Lock Function	ON / OFF
Multiple Link	Up to 10 counters can be connected.
External Inputs on Terminal Block	SENSOR / RESET / LINK-IN / PARTS A / PARTS B
External Outputs on Terminal Block	OK / NG / LINK-OUT
Parameter Memory	Parameters stored in internal nonvolatile memory
Input Voltage	100 - 240 V AC, 50/60 Hz
External Dimensions (mm [inch])	W100 x D120 x H60 [W3.94" x D4.72" x H2.36"]
Mass (g [lbs])	470 [1.04]

Accessory: 2 m cord with UL three-prong plug. This product is for use outside Japan.

Screw Fastening Counter

Features

For prevention of human fastening errors and enhanced fastening management accuracy

- Ideally suited for the assembly lines of vehicles and electrical equipment requiring reliable screw fastening
- The controller receives signals from electric screwdrivers to provide highly reliable screw fastening control
- Count Return Function: When a screw is loosened, a reverse signal output from the electric screwdriver reverses the count by one
- The Count Correction Function does not count elevated screws or double fastening.
- Input voltage range from 100 to 240 V AC is acceptable in any part of the world

(The screwdrivers to be used in combination with the counter require input power supplies that are written on the respective nameplate)

- Link Connection Function: You can build up a simple sequential screw tightening system by connecting the DLR5040A-WE screw tightening counters in series without using any external controller such as a programmable controller
- Driver Lock Function prevents unexpected start of screwdrivers
- Compact and Lightweight (Compared with our conventional models decreased by 30 % in volume and by 38 % in mass)
- SPC type screwdrivers for DLR5040A-WE are designed on the basis of established transformerless screwdrivers

LINK Function

When counters are connected and activated in the screw fastening sequence as shown below, all screwdrivers are on standby except the first one in the sequence. Only when the first screw fastening is finished, can the next screwdriver change from standby to ready. When the last fastening in the sequence is finished, the first screwdriver is once again ready and the sequence can be repeated again.

N.B. Up to 10 screwdriver/counter sets can be

N.B. Up to 10 screwdriver/counter sets can b connected to the LINK.



Example of use together with a sensor available in the market

DLR5340-WE Non-CF



Features

Up to three sets screwdrivers can be connected to one counter

- Up to eight kinds of screw fastening conditions can be stored in internal memory for a wide variety of assembly work
- Count-up signal outputs
- Space saving
- The Count Correction Function does not count elevated screws or double fastening as fastening errors
- Count Return Function: When a screw is loosened, a reverse signal output from the electric screwdriver reverses the count by one

Specifications

Model	DLR5340-WE
Count	0 - 99
Counting Method	Count-up / Count-down
Count Correction Function	Count normal fastening only
Self Adjustable Timer Setting	0.01 to 2.50 sec.
Work Detection Function	Yes (1 terminal) / No
Work Installation Timer Setting	0 to 9.5 sec.
OK Output Timer Setting	0 to 9.5 sec.
NG Alarm	ON(1) / ON(2) / OFF
OK Buzzer	ON(1) / ON(2) / ON(3) / ON(4) / ON(5) / OFF
Count Return Function	ON / OFF
Screwdriver Lock Function	ON / OFF
Screwdriver Cord Connection	Single cord connection (Signal and power lines)
External Inputs on Terminal Block	SENSOR / RESET / TORQUE CHECK / ch1/2/3
External Outputs on Terminal Block	OK / NG / COUNT-UP / DRIVER A/B/C
Input Voltage	100 - 240 V AC, 50/60 Hz
External Dimensions (mm [inch]	W150 × D120 × H60 [W5.91" × D4.72" × H2.36"]
Mass (g [lbs]	620 [1.37]

Accessory: 2 m cord with UL three-prong plug. This product is for use outside Japan.

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Dedicated Screwdrivers for DLR5040A-WE and DLR5340-WE Non-CE

Small

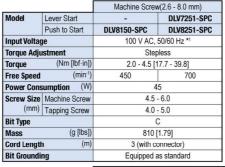
2heciii	cations			Miniature Screv	v (1.0 - 3.5 mm)		
Model	Lever Start	DLV7020-SPC	DLV7030-SPC	DLV7031-SPC	-	-	-
	Push to Start		-	-	DLV8020-SPC	DLV8030-SPC	DLV8031-SPC
Input Voltag	je			100 V AC	, 50/60 Hz		
Torque Adju	stment			Step	oless		
Torque	(Nm [lbf·in])	0.05 - 0.55 [0.4 - 4.9]	0.30 - 1.10 [2.7 - 9.7]	0.30 - 1.00 [2.7 - 8.9]	0.10 - 0.55 [0.9 - 4.9]	0.30 - 1.10 [2.7 - 9.7] 0.30 - 1.00 [2.7 - 8.9
Free Speed	(min ⁻¹)	900	650	1200	900	650	1200
Power Cons	sumption (W)	Approx. 25		Approx. 30	Approx. 25		Approx. 30
Screw Size	Machine Screw	1.0 - 3.0	2.0 - 3.5	2.0 - 3.0	1.0 - 3.0	2.0 - 3.5	2.0 - 3.0
(mm)	Tapping Screw	1.2 - 2.6	2.0	- 3.0	1.2 - 2.6	2.0	- 3.0
Bit Type				1	A		
Mass	(g [lbs])		380 [0.84]			390 [0.86]	
Cord Lengtl	n (m)			3 (with o	onnector)		
Bit Groundi	ng			Equipped a	as standard		

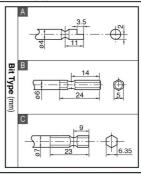


		Machine Screw(2.6 - 8.0 mm)						
Model	Lever Start	DLV7120-SPC	DLV7130-SPC	DLV7140-SPC	DLV7231-SPC	DLV7241-SPC		
	Push to Start	DLV8120-SPC	DLV8130-SPC	DLV8140-SPC	DLV8231-SPC	DLV8241-SPC		
Input Voltag	je			100 V AC, 50/60 Hz *1				
Torque Adju	stment			Stepless				
Torque	(Nm [lbf·in])	0.35 - 0.70 [3.10 - 6.20]	0.50 - 1.70 [4.4 - 15.1]	1.20 - 3.00 [10.6 - 26.6]	0.50 - 1.70 [4.4 - 15.1]	1.20 - 3.00 [10.6 - 26.6]		
Free Speed	(min ⁻¹)	10	00	700	2000	1200		
Power Cons	sumption (W)	35			45			
Screw Size	Machine Screw	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	2.6 - 4.0	3.5 - 5.0		
(mm)	Tapping Screw	2.3 - 3.0	2.5 - 3.5	3.0 - 4.0	2.5 - 3.5	3.0 - 4.0		
Bit Type		B *2						
Mass (g [lbs])		710 [1.57]	670 [1.48] (8200series)					
Cord Lengti	1 (m)	3 (with connector)						
Bit Groundi	ng			Equipped as standard				



Big





				Machine Screv	v(2.6 - 8.0 mm)			
Model	Lever Start	DLV30A06L-SPC	DLV30A12L-SPC	DLV30A20L-SPC	DLV45A06L-SPC	DLV45A12L-SPC	DLV70A06L-SPC	
	Push to Start	DLV30A06P-SPC	DLV30A12P-SPC	DLV30A20P-SPC	DLV45A06P-SPC	DLV45A12P-SPC	DLV70A06P-SPC	
Input Voltag	je			100 V AC,	50/60 Hz *1			
Torque Adju	stment			Step	oless			
Torque	(Nm [lbf·in])	0.4 - 1.6 /	1.2 - 3.0 [3.5 - 14.2 / 1	0.6 - 26.6]	2.0 - 4.5 [1	7.7 - 39.8]	3.8 - 7.0 [33.6 - 62.0]	
Free Speed (min ⁻¹)		650	1200	2000	650	1200	650	
Power Cons	umption (W)	45						
Screw Size	Machine Screw	2.6 - 5.0			4.5 - 6.0		5.0 - 8.0	
(mm)	Tapping Screw	2.5 - 4.0			4.0	4.5 - 6.0		
Bit Type		B *2			С			
Mass (g [lbs])		700 [1.54]			870 [1.92] with pistol grip			
Cord Length (m)		3 (with connector)						
Bit Groundi	ng			Equipped a	as standard			
			1000 december 10	7,177				

^{*1:} Please contact us for other voltage availabilities. *2: Please contact us for 6.35 mm bit type.

Optional Accessories



Torque Adjustment Ring CoverDLW5200: DLV7100/7200/8100/8200-SPC
DLW5300: DLV7000/8000-SPC

- This minimizes tampering or accidental turning of the torque adjustment ring once the torque is set.
- Flanged coupling DLW9011 can not be mounted on SPC type



Pistol Grip DLW2300: DLV7100/7200/ 8100/8200/30/45/70-SPC

· Suitable for horizontal operation



TD04061 SPC cord for commercial power source (optional)

 Dedicated screwdrivers can be directly plugged in commercial power source.





Jeluo Brushless Type

A Series (For Automation) Model DLV30A/45A/70A Non-CE

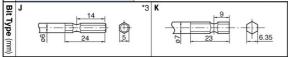


Features

For automatic assembly robot

- Three series of screwdrivers can be mounted on the XY robot
- · Automatic screw tightening achieves a labor-saving or unattended process
- · Long-life brushless motors are incorporated in the electric screwdrivers
- ·Standard coupling, flange coupling, and left-hand thread coupling are available for
- The electric screwdriver generates the torque-up signal
- The screwdrivers can be connected to a sequencer to control starting, forward rotation, and reverse rotation
- · An electrical noise preventive measure is employed to avoid malfunction. Each input/output signal is insulated from a screwdriver's internal circuit by a photocoupler.

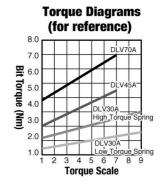
Specifications Low Speed Standard High Speed Low Speed Standard Low Speed Model Bit Standard coupling DLV30A06A-N(AA) J DLV30A12A-N(AA) J DLV30A20A-N(AA) J DLV45A06A-N(AA) K DLV45A12A-N(AA) K DLV70A06A-N(AA) K DLV30A06A-F(AA) J Coupling with flange DLV30A12A-F(AA) J DLV30A20A-F(AA) J DLV45A06A-F(AA) K DLV45A12A-F(AA) K DLV70A06A-F(AA) K DLV70A06A-M(AA) K DLV30A06A-M(AA) J DLV30A12A-M(AA) J DLV30A20A-M(AA) J DLV45A06A-M(AA) K DLV45A12A-M(AA) K Coupling with M41 screw 100 V AC, 50/60 Hz Input Voltage 0.4 - 1.6 [3.5 - 14.2] Torque Low Torque Spring' 3.8 - 7.0 [33.6 - 62.0] 2.0 - 4.5 [17.7 - 39.8] (Nm [lbf·in]) High Torque Spring*2 1.2 - 3.0 [10.6 - 26.6] Free Speed (min-1) 650 1200 2000 650 1200 650 Screw Machine Screw 2.6 - 5.04.5 - 6.0 5.0 - 8.0 Size (mm) Tapping Screw 2.5 - 4.0 4.0 - 5.0 4.5 - 6.0 Mass Standard coupling 700 [1.54] 780 [1.72] (g [lbs]) Coupling with flange 760 [1.68] 840 [1.85] Coupling with M41 scre 820 [1.81] 740 [1.63] **Power Consumption** 45 **Starting Method** External input signal Input signal Start signal / Forward signal / Reverse signal (5 - 24 V DC) Output signal Torque-up signal (Voltage under 30 V DC and current 20 mA) Standard Accessories Bit NK31 (No.2 × 6 × 70): 1 pc • Bit NK35 (No.2 × 7 × 75): 1 pc. *3 K 1: Standard Accessory



- *3: DLV30A is available upon request for use with 6.35 mm hex. shank bits.

Optional Accessories





Screwdriver Cable Breakdown List

Power/Input Signal Cable

i owei/input	Signal Cable
Color	Details
Green	Power input
Yellow	Power input
Blue	Bit earth
White	Input signal common (Vcc)
Black	Start signal input
Orange	Forward signal input
Gray	Reverse signal input

Power input voltage: 100 V AC

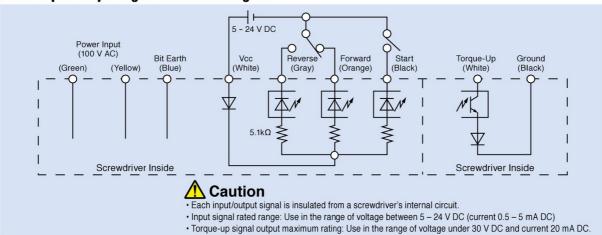
Output Signal Cable

Color	Details
White	Torque-up signal output
Black	Ground

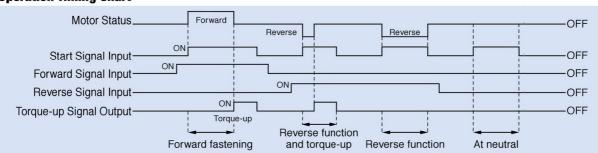
A Series (For Automation) Model DLV30A/45A/70A

Jeluo Brushless Type

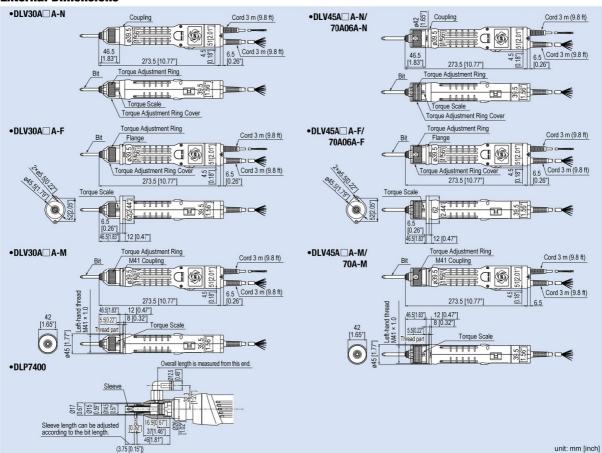
Power Input/Output Signal Schematic Diagram



Operation Timing Chart



External Dimensions











DLV3100/3300 Series (For Automation) Non-CE

DLV3300 series DLV3100 series



Features

A Labor-Saving "delvo" for Automatic Assembly Robot

- · Vibration-proof and shock-proof for long continuous screw tightening
- · Torque-up signal output
- · High repetitive torque accuracy
- Models DLV3121 / 3131 / 3141 / 3151 have no bit-holding function. Please order the following models with bit holding function if required, but they require 100 V AC power source and are made to order products.
 - DLV3128-EJNDLV3138-EJNDLV3158-EJN

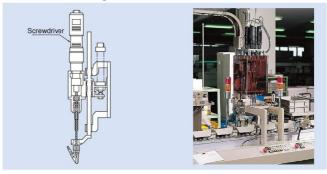
NOTE: The bit mounting is made in a specific way.

C.		Hama .						
Specifications			For Precision Screws		For Machine Screws			
Г	Model		DLV3321-CMN	DLV3331-CMN	DLV3121-EJN*1	DLV3131-EJN*1	DLV3141-EJN*1	DLV3151-EJN*1
۱,,	Input Voltag	e	36 V DC (supplie	d from controller)		100 V AC	50/60 Hz	
l e	Torque Adju	stment			Step	oless		
Electric			0.05 - 0.5 [0.4 - 4.4]	0.3 - 1.2 [2.7 - 10.6]	0.25 - 0.7 [2.2 - 6.2]	0.5 - 1.5 [4.4 - 13.3]	1.2 - 3.0 [10.6 - 26.6]	2.0 - 4.5 [17.7 - 39.8]
ŝ			900	600	90	00	600	450
crew	Power Cons	umption (W)		Approx. 35				Approx. 45
l₫	Screw Size	Machine Screw	1.0 - 3.0	2.0 - 3.5	2.3 - 2.6	2.6 - 3.5	3.5 - 5.0	4.5 - 6.0
/driver	(mm)	Tapping Screw	1.2 - 2.6	2.0 - 3.0	2.3 - 3.0	2.5 - 3.5	3.0 - 4.0	4.0 - 5.0
*	Mass (g [lbs])		400	[0.88]	900 [1.98]			
	Standard Accessories				• 0	Connection Cord (2 m): 1 pc.	Spare Carbon Brush: 2	pc.
<u></u>		For CMN		For EJN	* The 2 m cord exclusively	for DLV3321/3331 comes	with DLC3310 as a standar	d accessory.

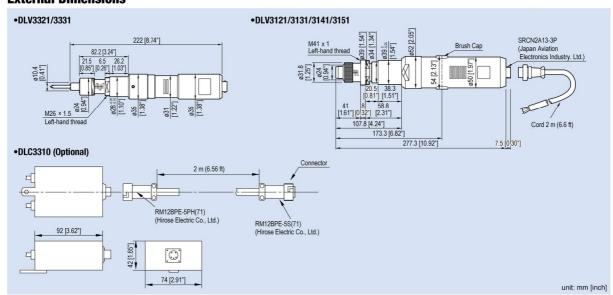
THE Z III COID EXC	usively lot DE	. 0002 1/000 1	COITIES WILLI	DECOSTO as a	Standard	accessory	١

ဂ	Model	DLC3310	
ĭ	Input Voltage	24 V AC, 50/60 Hz	
≧	Model Input Voltage Output Voltage Mass (g [bs])	36 V DC	
₫	Mace (a [lbs])	360 to 701	

Installation Example



External Dimensions



DLT1173A/1673A/1973A Series CE

Torque Checker



Maintaining high assembly quality with ease

- Measured data is stored even after the power is turned off, preventing any data loss
- Energy saving type with AUTO POWER OFF function (Power is automatically turned off when left unused for 10 minutes)
- A program designed for uploading the data stored in the "delvo" torque checkers to a computer is available to download free from the NITTO KOHKI website:

www.nitto-kohki.co.jp/e/prd/e-dl/delvo.html

Click

Specifications

Model	DLT1173A	DLT1673A	DLT1973A			
Measurement Range (Nm[lbf·in])	0.015 - 1.500 [0.13 - 13.3]	0.15 - 10.00 [13.5 - 88.5]	4.00 - 12.00 [35.4 - 106.2]			
Calibration Precision	Within ± 0.5% (Full Scale) For 0.2 Nm [2 lbf·in] or less ± 1 digit	Within ± 0.5% (Full Scale) For 2 Nm [20 lbf·in] or less ± 1 digit	Within ± 0.5% (Full Scale)			
Display	4-digit digital display (Single-line) Data sampling: 1000 times/se	c. Display rate: 12 times/sec.			
Measuring Unit		kgf • cm, Nm, lbf • in (selectable)				
Data Memory		800 pieces of data				
Measuring Direction		CW and CCW				
Measuring Mode		3 modes: PD-TR-PP				
Auto Power Off	Pow	ver off if left untouched for 10 minu	ites			
External Output	As per USB output Mitsutoyo Digimatic					
Analog Output	Approx. 1.5 V max.	Approx. 1.0 V max.	Approx. 1.1 V max.			
N 1000 N	No zero offset; identical waveforms produced in PP, PD, and TR modes					
Continuous Operation Time	20 hours					
External Dimensions (mm) [inch]	W100 D	W200 × D112 × H48.5 [W7.9" × D4.41" × H1.89"]				
Mass (g [lbs])	1100	[2.43]	1400 [3.09]			
Rechargeable Battery	Nickel metal hydride battery					
Charger Type	DLE1833A					
Input Voltage for Charger	100 - 240 V AC, 50/60 Hz					
Charging Time		4 hours				
Standard Accessories	Screw Joint (DLW4430)	Bit Joint (DLW4360) Spring for Joint (DLW4660)	Soft Joint (DLW4000)			

Plug Shape

Europe

Selection of Torque Checker

DLT1173A	DLT1673A	DLT1973A
DLV3300*2	DLV7100/7200/	DLV45A/70A
DLV5700	8100/8200	DLV45S/70S
DLV5800	DLV7500/8500	DLV45A/70A
DLV7300	DLV3100*3	(automation)
DLV7000/8000	DLV30A/45A	
DLV7400A	DLV30S/45S	
DLV02/12	DLV16	
DLV04C/10C	DLV7104/8104/8204	
	DLV30A/45A	
	(automation)	

- *2: A reversible screwdriver is required to loosen the measuring joint.
- *3: A reversible screwdriver is required to loosen the measuring joint. Screw joint is required.

Optional Accessories

	Model	Part No.	Shape	Torque Range	DLT1173A	DLT1673A	DLT1973A
Bit Joint	DLW4330	TD03305	OD 4 mm [0.16"] type	0.015 - 0.25 Nm [0.13 - 2.2 lbf·in]	0	_	_
	DLW4340	TD03306	OD 4 mm [0.16"] type	0.15 - 1.5 Nm [1.3 - 13.3 lbf·in]	0	0	_
	DLW4350	TD03307	Hex 5 [0.2"] and Hex 6.35 [1/4"] types	0.15 - 1.5 Nm [1.3 - 13.3 lbf·in]	0	0	_
	DLW4360	TD03308	Hex 5 [0.2"] and Hex 6.35 [1/4"] types	0.15 - 6.5 Nm [1.3 - 57.5 lbf·in]	-	0	_
Screw Joint	DLW4430	TD03309	screw type (Bit size No.2)	0.15 - 1.5 Nm [1.3 - 13.3 lbf·in]	0	0	_
	DLW4530*1	TD03310	screw type (Bit size No.2)	0.15 - 5 Nm [1.3 - 44.3 lbf-in]	_	0	-
Soft Joint	DLW4000	TD04123	Hex 13 [0.51"] type	4.0 - 12.0 Nm [35.4 - 106.2 lbf·in]	_	0	0
Hard Joint	DLW4040	TD04124	(Hex. head bolt)	4.0 - 12.0 NIII [55.4 - 106.2 IDI-III]	_	_	0
Spring	DLW4660	TV03826	Spring for DLW4340, 4350, 4430	-	0	0	_

^{*1} DLW4530 must be used at 5 Nm[44.3 lbf-in] or less.

O: Standard accessories O: Available as option

Soft Joint

-: Unsupported Hard Joint

Spring



Bit Joint









Screw Joint



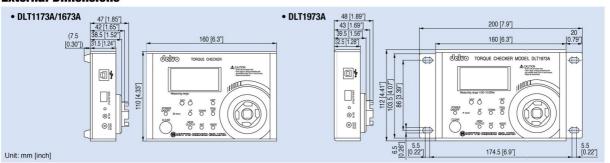




DLW4040

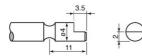


External Dimensions

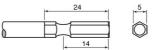


NK BIT

■ For DLV7400A, 5700, 5800, 7300, 7000, 8000, 3300 series



■ For DLV7100, 7200, 8100, 8200, 3100, A(DLV30A) series

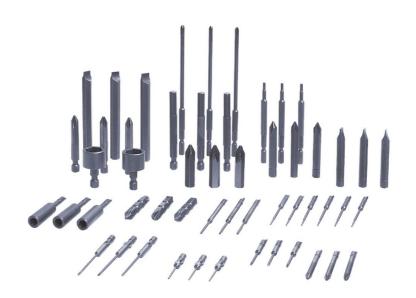


OD 4 mm Shank

Model		Part No.	Si	ize	Dimensions
		Part No.	No.× d × L		Difficusions
		TD20009	00	2 44	
		TD20010		2 64	_
		TD20021		1.8 44	0 1
		TD20022		1.0 64	No.
		TD20029	∪	0.5 44	20 1 1 11
굨	NIVAD	TD20030		2.5 64	L
Phillips	NK4D	TD20037		. 44	
		TD20038		3 64	35
U)		TD20039	1	. 44	□ → 1 3.5
		TD20040		4 64	No. €
		TD20047		. 44	1 11
		TD20048	2	4 64	L
		TD20050	3	6 44	1 "
	Model	Part No.	W >	· T × L	Dimensions
		TD20051	2	0.3	
פ		TD20052	2.5	0.3	3.5
<u>a</u> .	NK4DM	TD20053	3	0.4 44	
2		TD20054	4	0.5	20 11
Plain Slot		TD20055	5	0.65	+ 20 - L + 11 -
~					1
	Model	Part No.		H × L	Dimensions
9-3		TD20056		1.5	
푼		TD20057		2	→ I
×		TD20058		2.5 44	3.5
ğ	AUC ARV	TD20059		3	
2	NK4DX	TD20060		4] <u> </u>
Hexagon Head					 L
	Model	Part No.	Н э	k d × L	Dimensions
		TD20064	4	6	
		TD20065	4.5	7 44	
Ŧ		TD20066	5	7 44	41 05
×		TD20067	5.5	8	3.5
Hex Socket	NK4DB				

OD 5 mm Hex. Shank

	<i>J J</i> IIIII	п пех.	Jiidii			Unit: mm
	Model	Part No.		Size		Dimensions
			No.	× d	× L	
		TD20193		4	70	99
		TD20194		Ľ	100	No. e
		TD20196	1	5	70	20 114
₽		TD20197			100	30 5
Phillips	NK31	TD20200		6	70	L
₹	111.01	TD20201		_	100	٥,
S		TD20210		5	70	No. 8 3 1 1 0
		TD20211	2		100	1 14 1
		TD20214		6	70	L 24 5
		TD20215		L.	100	
	Model	Part No.		No.	× L	Dimensions
		TD20224		1	70	y X-X'
Phillips		TD20225		1.0	100	
	NK16	TD20232			70	
Ď		TD20233		2	100	X' 14 15
•		TD20235			150	
	Model	Part No.	н	× d	× L	Dimensions
		TD20254	2	4	70	- Po Po
_		Part No.		Н	× L	
ex		TD20256		2.5		L 24 5
ag		TD20258		3	70	90
ō	NK31X	TD20260		4	70	
7	111.0111	TD20262		5	1	114 114 5
Hexagon Head						L 24 3
₫						
						H 14 5
	Model	Part No.	H × D	× d	× L	Dimensions
		TD20272	5.5 9	4	70	p 96
		TD20274	6 10	4.5	70	
-		TD20276	7 44		70	H 25 14 5
ē		TD20277	7 11	5.5	100	24 5
	NIVO4D	TD20278	8 13	6	70	
G			0 1 13	0	100	9
Soc	NK31B	TD20279				
Socke	MK31B	TD20282	10 16	0	70	
Hex Socket	NK31B		10 16	8		0 0 1 0 1 0 1 1 0 0 1 1 1 1 1 1 1 1 1 1
Socket	NK31B	TD20282	10 16	8	70	



NK BIT

■ For DLV7500, 8500, 7100, 7200, 8100, 8200, 02, 12, 16, A(DLV30A/45A/70A) series



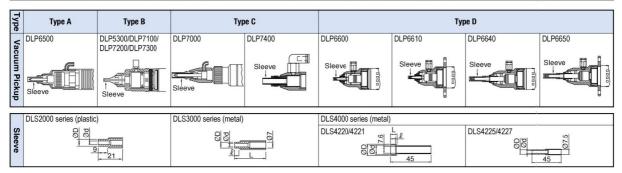


							Unit: mr
	Model	Part No.		Siz			Dimensions
			N	0. ×	d >	٠L	
		TD20306		П	4	75	
		TD20307			4	100	N= 0
		TD20308		Γ		50	No.
		TD20309		1		75	30
		TD20310		1		100	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
		TD20311				120	\
		TD20312				150	
		TD20313				200	
_		TD20319		\dashv		50	
š		TD20320	_			75	
≣	NK35	TD20321	_			100	
hillips		TD20321		2	7	120	01
•		TD20323	_			150	No.
		TD20323	_			200	
				\dashv		50	L
		TD20327	_				
		TD20328				75	
		TD20329		3		100	
		TD20330				120	
		TD20331				150	
		TD20332				200	
	Model	Part No.	N	0. ×	d >	٠L	Dimensions
v		TD20335		0			DJ C
Phillips	NK36	TD20336		1	3.8		No. 8
ቜ	INNO	TD20337		2	50 28	28	
ၓ		TD20338		2	4.5	1	,
	Model	Part No.			No. >	، L	Dimensions
_	IVIOUEI	TD20354		_	NO. 7	50	Difficiations
		TD20355	-	\dashv		75	
				\dashv		100	
		TD20356		\dashv	1	120	
		TD20357		\dashv			
		TD20358		\dashv		150	
70		TD20359		\rightarrow		200	
Ĭ.		TD20362		_		50	No.
≣	NK15	TD20363		_		75	12
illips		TD20364	3	_	2	100	<u> </u>
		TD20366		_		150	
		TD20367		_		200	
		TD20371				75	
		TD20372			3	100	
		TD20374			3	150	
				-			
		TD20375				200	
	Model	Part No.	١	N ×	т :		Dimensions
_	Model		\	N ×	т ;		
Pla	Model	Part No. TD20378		N ×		L 50	Dimensions ⊢
Plain		Part No. TD20378 TD20379		Т	T 3	50 75	-1
Plain Slo	Model NK35M	Part No. TD20378		Т		L 50	-1
Plain Slot	NK35M	Part No. TD20378 TD20379 TD20380	-	7	0.9	50 75 100	***************************************
Plain Slot		Part No. TD20378 TD20379 TD20380 Part No.		7 H ×	0.9	50 75 100	-1
Plain Slot	NK35M	Part No. TD20378 TD20379 TD20380 Part No. TD20382	I 1.	7 H × 27	0.9	50 75 100	Dimensions
Slot	NK35M	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20385	1.	7 H × 27 .5	0.9	50 75 100	Dimensions
Slot	NK35M	Part No. TD20378 TD20379 TD20380 Part No. TD20382	1.	7 H × 27	0.9	50 75 100	Dimensions
Slot	NK35M Model	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20385 TD20388 Part No.	1.	7 H × 27 .5	0.9 d :	50 75 100	Dimensions
Slot	NK35M	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20385 TD20388	1.	7 H × 27 .5	0.9 d :	50 75 100 × L	Dimensions
Slot	NK35M Model	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20385 TD20388 Part No. TD20391 TD20394	1.	7 H × 27 .5	0.9 d :	50 75 100 × L	Dimensions Output
Slot	NK35M Model	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20385 TD20388 Part No. TD20391 TD20394 TD20397	1.	7 H × 27 .5	0.9 d : 3 H : 2.5 3 4	< L 50 75 100 × L 70	Dimensions
Slot	NK35M Model	Part No. TD20379 TD20379 TD20380 Part No. TD20382 TD20385 TD20388 Part No. TD20391 TD20394 TD20394 TD20394 TD20400	1.	7 H × 27 .5	0.9 d: 3 H: 2.5 3 4 5	* L 50 75 100 * L 70	Dimensions Output
Slot	Model NK35X	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20385 TD20388 Part No. TD20391 TD20394 TD20397	1. 1.	7 HH × 227 .5 .2	0.9 d : 3 H : 2.5 3 4	< L 50 75 100 × L 70	Dimensions OH 15
Slot	NK35M Model	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20382 TD20388 Part No. TD20391 TD20394 TD20394 TD20400 TD20404 Part No.	1.	7 HH × 227 .5 .2	0.9 d : 3 H : 2.5 3 4 5 6	50 75 100 70 70 50 50 50	Dimensions Output
Plain Slot Hexagon Head H	Model NK35X	Part No. TD20378 TD20379 TD20379 TD20380 Part No. TD20382 TD20385 TD20388 Part No. TD20394 TD20394 TD20397 TD20400 TD20400 TD20440 Part No. TD20442	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	7 H × 227 .5 2	0.9 d: 3 3 H: 2.5 3 4 4 5 6 6 : d: d:	50 75 100 70 70 70 70 70 70 70	Dimensions Dimensions Dimensions
Slot Hexagon Head	Model NK35X	Part No. TD20378 TD20379 TD20380 Part No. TD20385 TD20385 TD20385 TD20388 Part No. TD20391 TD20394 TD20404 TD20404 Part No. TD20404 TD20404 TD20404 TD20444	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	7 HH × 227 .5 .2	0.9 d : 3 H : 2.5 3 4 5 6	70 × L 75 100	Dimensions Dimensions Dimensions
Slot Hexagon Head	Model Model Model	Part No. TD20378 TD20379 TD20380 Part No. TD20382 TD20385 Part No. TD20381 TD20384 TD20394 TD20394 TD20400 TD20404 Part No. TD20442 TD20443 TD20447	1	7 H × 27 .5 .5 .2	0.9 3 H: 2.5 3 4 5 6 8	SO SO SO SO SO SO SO SO	Dimensions Dimensions Dimensions
Slot	Model NK35X	Part No. TD20378 TD20379 TD20380 Part No. TD20385 TD20385 TD20385 TD20388 Part No. TD20391 TD20394 TD20404 TD20404 Part No. TD20404 TD20404 TD20404 TD20444	1	7 H × 227 .5 2	0.9 d: 3 3 H: 2.5 3 4 4 5 6 6 : d: d:	70 × L 75 100	Dimensions Dimensions Dimensions

If Bits other than the above are required, please contact Nitto Kohki or our distributors.

Vacuum Pickups and Sleeves

Screwdriver serie			Vacuum Pickup		Sleeve (Standard acce	ssory)
Screwuriver serie	Туре	Model	Part No.	Model		
DLV7000/DLV8000/DLV3300		Type A	DLP6500	TD00343	DLS2124/DLS2127/DLS2130	
DLV7400A/DLV5700/DLV5800			DLP5300	TD04342	DLS2120/DLS2124	
DLV7313		Type B	DLP7100	TD00345	DLS2122/DLS2124/DLS2127	
DLV7323/DLV7333	DLV7323/DLV7333 For Ø4 mm		DLP7200	TD00346	DLS2123/DLS2124/DLS2127	
300000000000000000000000000000000000000	For HEX. 6.35 mm (1/4")		DLP7300	TD00347	DLS2135	
DLV7100/DLV7200/DLV8100/DLV8200			DLP7000	TD00344	DLS3223/DLS3225	
DLV7104/DLV8104/DLV8204						1 piece each
DLV30A	For HEX. 5 mm	Type C	DLP7400	TD07285-0	DLS3223/DLS3225	
DLV30S	(M3, M4)	Туре С				
A series	For HEX. 6.35 mm (1/4")		DLP7400	TD07286-0	DLS4220/DLS4221	
S series	(M5, M6)					
C series	For Ø4 mm	Type D	DLP6600/DLP6610	TD08748/TD08751	DLS2124/DLS2127/DLS2134	
	For HEX. 6.35 mm (1/4")	Туре D	DLP6640/DLP6650	TD08804/TD08805	DLS4225/DLS4227	



DLS2000 series For Ø4 mm

	Sleeve										
Model	Part No.	Ø	d	Ø	D	Bit (No. × d × L) (+)					
Wodel	rait No.	mm	inch	mm	inch						
DLS2120	TD00348	2	0.08								
DLS2121	TD00349	2.2	0.09	2.5	0.14	N - 0 - 4 0 - 44					
DLS2122	TD00350	2.5	0.1	3.5	0.14	No. 0 × 1.8 × 44					
DLS2123	TD00351	2.7	0.11								
DLS2124	TD00352	3.1	0.12								
DLS2125	TD00353	3.3	0.13	4.5	0.10	No. 0 × 2.5 × 44					
DLS2126	TD00354	3.5	0.14	4.5	0.18						
DLS2127	TD00355	3.7	0.15								
DLS2128	TD00356	4	0.16			No. 1 × 3 × 44					
DLS2129	TD00357	4.2	0.17	E E	0.00	NO. 1 × 3 × 44					
DLS2130	TD00358	4.5	0.18	5.5	0.22	N= 4 :: 4 :: 44					
DLS2131	TD00359	4.7	0.19			No. 1 × 4 × 44					
DLS2132	TD00360	5.1	0.2								
DLS2133	TD00361	5.3	0.21	6.5	0.26	No. 2 × 4 × 44					
DLS2134	TD00362	5.6	0.22			NO. Z * 4 * 44					
DLS2135	TD00363	6.1	0.24	7	0.28						

DLS3000 series For HEX. 5 mm

	Sieeve									
Model	Part No.	Ø	id	e	iD		Q		L	Bit (No. × d × L) (+)
Mouci	i art no.	mm	inch	mm	inch	mm	inch	mm	inch	
DLS3222	TD00364	5.6	0.22	7	0.28	5	0.2			No. 1 × 5 × 70
DLS3223	TD05024	6.1	0.24					34	4 24	100.1 ^ 3 ^ 70
DLS3224	TD00365	6.4	0.25	9	0.35			34	1.34	No. 2 × 6 × 70
DLS3225	TD00366	7.1	0.28							10.2 ~ 0 ~ 70
DLS3226	TD00367	4.6	0.18							No. 1 × 4 × 100
DLS3227	TD00368	5.1	0.2	7	0.28	18	0.71			100. 1 ^ 4 ^ 100
DLS3228	TD00369	5.6	0.22					0.5	0.50	No. 1 × 5 × 100
DLS3229	TD00370	6.1	0.24					65	2.56	No. 1 × 5 × 100
DLS3230	TD00371	6.4	0.25	9	0.35					No. 2 × 6 × 100
DLS3231	TD00372	7.1	0.28							NO. 2 × 6 × 100

DLS4000 series For HEX. 6.35 mm (1/4")

	Sieeve									
Model	Model Part No. ød øD & L							Bit (No. \times d \times L) (+)		
Wiodei	rait No.	mm	inch	mm	inch	mm	inch	mm	inch	
DLS4220	TD08001	9.1	0.36	11	0.43	5	0.2	6	0.24	No. 2 × 7 × 75
DLS4221	TD08002	10.6	0.42	12.5	0.49	5.5	0.22	7	0.28	100. 2 ^ / ^ / 5
DLS4225	TD09344	4.6	0.18	7	0.28					No. 1 × 4 × 75
DLS4227	TD09345	5.6	0.22		0.20					190. 1 ^ 4 ^ 73

Accessories

Tool Balancer



Easy to adjust tension by using handle.

Model		TW-06R	TW-1R	RW-3	RW-5
Capacit	y (g [lbs])	200 - 600 [0.44 - 1.32]	500 - 1500 [1.1 - 3.31]	1000 - 3000 [2.2 - 6.61]	2500 - 5000 [5.51 - 11.02]
Stroke	(m [inch])	1.5	[59"]	2 [7	8.7"]
Mass	(g [lbs])	300	[0.66]	700 [1.54]	900 [1.98]

Vacuum Pump DLP2500 series



Electric Screwdrivers can be used with Vacuum Pump and Vacuum Pickup. The sleeve of Vacuum Pickup sucks the screw and holds it on the bit, enabling the operator to pick it up with the tool itself, thus improving operational efficiency and operator's productivity.

Model		DLP2530	DLP2570		
Features		Standard	With CE mark		
Voltage		100 V AC, 50/60 Hz	230 V AC, 50/60 Hz		
Power Consumption	(W)	30(50 Hz), 26(60 Hz)			
Achievable Vacuum	(kPa)	-21.3			
Flow Rate (at Outlet)	(L/min)	24(50 Hz), 26(60 Hz)			
Screw Size	(mm)	4 or	less		
Mass	(g [lbs])	3800	[8.38]		

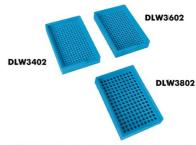
Pistol Grip DLW2300/2300ESD

(for DLV7100, 7200, 8100, 8200, 7500, 8500, 30/45/70-IKE, S(DLV30S/45S/70S) series and A(DLV30A/45A/70A) series Electric Screwdrivers)



Easy-to-attach grip suitable for horizontal operation.

Shaker Box Made of Anti-electrostatic Resin



The screws will fall into the heads-up position for easier vacuum or magnetic pickup.

The anti-electrostatic resin greatly reduces static buid-up and dust attached to the shaker box.

Model		DLW3402	DLW3602	DLW3802
Part No.		TD04110	TD04111	TD04112
Hole Pitch	(mm [inch])	6 [0.	.24"]	8 [0.31"]
Hole Depth	(mm [inch])	13.5 [0.53"]	12.5 [0.49"]
No. of Holes		273	273	160
Screw Size	(mm)	1.7 - 2	2 - 2.6	3 - 4

Torque Adjustment Ring Cover



Fits over torque adjustment cover to minimize tampering or accidental turning once the torque is set.

Model	Part No.	Applicable Screwdriver
DLW5200	TD00331	DLV7100,7200,8100 and 8200 series
DLW5201*1	TD05639	DLV7100,7200,8100 series and DLV30A (Transformerless Type)
DLW5202	TD08486	DLV45S/70S and DLV45A/70A
DLW5203	TD09222	DLV30S and DLV30A (Low Voltage Type)
DLW5300	TD00332	DLV7301, 7000, 8000 series (for 4 mm bit)
DLW5400	TD01883	DLV7301 series (for 6.35 mm bit)
DLW5500	TD00333	DLV7303 series (for 4 mm & 6.35 mm bit)
DLW5600	TD00334	DLV7500, 8500 series
DLW5700	TD02875	DLV5700, 5800, 7400A series
-	TV07315	DLV02/12/16SL-BKE series
-	TV06787	DLV02/12/16SL-CKE series

^{*1:} As this is a clear plastic cover, torque scale can be seen even after mounted

Flanged Coupling DLW9011

(for DLV7100, 7200, 8100, and 8200 series Electric Screwdrivers) *Can not be mounted on SPC type



Provides a flange which enables the operator to apply axial pressure through the heel of the hand.

Accessories

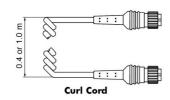


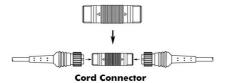
Usage Example

For enhanced productivity and prevention of operator's repetitive motion injury, a torque reaction arm should be used all together.

Part No.	Decription	Applicable Screwdriver
TD06180	Torque Reaction Arm	A series(DLV30A/45A/70A) S series(DLV30S/45S/70S)

Optional Cord





Please inquire of the distributor for the price and minimum quantity on each optional cord.

Part No.	Optional Cord	Applied Models	Length (m)
TD02826	5P to 6P Exchange Cord*1		0.1
TD02548	Extension Cord For 5P	DLV7300 series	3.0
TD03159	Extension Cord For 6P		2.0
TD01882	Curl Cord		0.4
TD02820	Curl Cord	DLV7500/8500 series	1.0
TD02438	Cord Connector DLW9100		

^{*1: &}quot;5F to 6P Exchange Cord" is used to connect "5-prong Screwdriver" to "6-prong Controller".

SAFETY GUIDE

Be sure to read and understand the following safety notations and all safety precautions.



Indicates a potentially hazardous situation which, if failure to comply with the instructions given, could result in serious injury or death.

CAUTION:

Indicates a potentially hazardous situation which, if failure to comply with the instructions given, could result in injury or material damage.

Safety Precautions

- Be sure to follow the safety precautions to keep accidents such as fires, electroshock, and injuries from occurring.
- Before using your tool, please read this manual carefully so that you may use it properly to get the most out of it.
- Keep the manual handy so you can use it whenever necessary

⚠ WARNING

- Keep work area clean. Cluttered work areas and benches invite accidents and injuries.
- Consider proper working environments for each tool carefully. Do not expose
 electric tools to extreme amounts of moisture or direct contact with water or
 rain. Keep area well lit at all times to prevent hidden dangers and never
 operate the equipment near flammable liquids or in gaseous or explosive
 atmospheres.
- Prevent operators from electric shock. When using electric tools, prevent body contact with grounded surfaces (e.g. pipes and outer frames of radiators, microwave ovens, and refrigerators, etc.).
- Keep all electric tools and power cords away from children and all unauthorized personnel. Also all visitors should be kept away from work area.
- Properly store tools and accessories while not in use. They should be kept in a dry, locked-up location out of reach of children or unauthorized personnel.
- Do not force tool. It will do the job better and more safely at the rate for which it was intended.
- Use the right electric power tool that can complete the job within its specifications. Do not attempt to adapt improper attachments or accessories to complete a job. Do not use the tool for other than what they were designed for.
- Dress properly. Do not wear loose clothing and/or accessories. (gloves, necklace etc.) They can be caught in moving parts. Non-skid footwear is recommended in outdoor operation. Wear protecting hair covering to contain long hair.
- Always wear safety glasses during operation. Wear respiratory protection when working in an environment where dust particles are generated during operation.
- Do not abuse cord. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.
- Use clamps or a vise to secure the work piece tightly and eliminate vibration.
 Never hold the work piece with your hands, keep both hands on the electric tool for increased productivity.
- Do not overreach. Keep proper footing and balance at all times.
- Maintain tools with care. For safe and efficient work, use the proper bit and check it regularly. Do not use the bit with a worn out or deformed tip. When oiling and replacing parts, follow the instructions given by the instruction manual. Inspect tool cords periodically and if damaged, have them replaced by an authorized service facility. Keep handles dry,clean, and free from oil and grease.
- Disconnect a tool or a controller when not in use, when repairing, or when changing accessories and bits, etc.

- Remove adjusting keys and wrenches. Form habit of checking to see that keys and adjusting wrenches are removed from tools before turning it on.
- Always avoid an unexpected start by having all power switches in the off position prior to attaching to a power supply. Never carry tools with your finger on the on/off switch when the power is attached. Never plug the cord into a receptacle while your finger is on the on/off switch.
- When the tool is used outdoors, use an electric extension cord or cable suitable for outdoor use.
- Stay alert. Watch what you are doing. When using electric tools, take good care of tool handling, working manner, and surrounding conditions. Use common sense. Do not operate tool when you are tired.
- Check damaged parts. Before further use of the tool, an accessory or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended functions. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. When repairing or replacing parts, follow the directions of the instruction manual. The part that is damaged should be properly repaired or replaced by an authorized service facility unless otherwise indicated elsewhere in this operation manual. Have defective switches replaced by an authorized service facility. Do not use the tool if the switch cannot be turned on and off.
- Use only recommended accessories and attachments as per tool operator manual and "delvo" general catalog. Use of improper accessories and attachments may result in an accident or serious injury.
- Any repairs on the tool should be performed only by an authorized service
 facility. Do not modify the tool that is complying with the safety standard. If the
 repairman who has poor knowledge and skill repairs the tool, the tool may not
 give a good performance and result in an increased risk of injury to the user.
- The power source must be limited to the individual tools specifications as stated on the nameplate or instruction manual. If used at a higher or lower voltage than indicated, it may cause failure and result in an increased risk of injury to the user.
- Before work operation carefully check if there are underground installations such as conduit, water pipe, and gas pipe, etc. If a tool should touch them, it might cause electric shock, electric leak, or gas leak.
- Hold the tool body firmly so as not to be swung by it when using. If not, this
 may cause injury.
- Do not bring hand or face close to moving parts such as bit etc. when using.
 This may cause injury.
- When you have dropped the tool by mistake, carefully check the tool if there is breakage, cracks or deformation. This may cause injury.

CAUTION

- Install bits or accessories securely in accordance with the operation manual.
 Insufficient installation may cause injury.
- Whenever setting the torque, unplug the cable of the tools. Adjusting the torque setting during rotation may cause injury.
- When operating a tool at high places, check that there is no person under the places. Do not stumble over the cord nor drop the material or tool body. This may cause injury.
- Never leave a tool running unattended on the working bench or floor.
 Always turn the power switch or lever to the off position and disconnect from the power source when not in use.
- Do not overload to the extent that the motor locks or the clutch malfunctions.
 This may cause smoke, fire, failure or injury.
- If the tool is overheating or functioning abnormally, stop using the screwdriver immediately and inspect it to see whether any repairs are necessary.
 Otherwise this may cause failure or injury.
- The electric screwdriver may overheat depending on the type of screw, type of screw-tightened material, or frequency of use. To avoid overheating, stop operating the screwdriver for a time or use several drivers in alteration.
 Overheating may reduce the life of the product or cause failure or injury.
- The fastening torque may vary depending on how the product is operated or held, the type of screw, and the fastening conditions. Use a torque wrench or similar tool to check that the fastening torque is appropriate.